DTECH APPRENTICESHIP SKILLS

A student can earn GRAND MASTER status by creating an advanced project that synthesizes most of the skills in this chart. A GRAND MASTER must be a MASTER in all seven skills before they can petition for GRAND MASTER status.

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CAD	 Set document properties Extrude Use dimensions Pass first two modules of Onshape fundamentals course 	 Complete the entire Onshape fundamentals course and receive certification Export a variety of file types for specific uses (.stl and dwg) 	 Create multi-part drawings with movable assemblies Accurately dimension objects for laser / 3D print / CNC Teach others (publish work)
3D Printing	 Pass safety test Import an .stl into Cura from Onshape Print with help from others Remove object safely 	 Independently print a design from Onshape Scale objects appropriately for use case Adjust settings for filament plastic type and diameter in expert settings 	 Create multi-part objects that fit / click / slide / move together Adjust expert settings to fit the scenario Repair / service the 3D printers Teach others (publish work)
Laser Cutting	 Pass safety test Know the difference between raster and vector Engrave text and / or an image on a pre-cut stock with help Focus the laser 	 Raster multiple types of materials Vector cut multiple types of materials and thicknesses Laser a self-generated drawing in Inkscape or Illustrator Export the drawing and accurately adjust the laser properties to fit the job Move X/Y Axis and set new origin 	 Master the entire laser workflow with no mistakes Cut and engrave during the same job Use the "Color Map" feature to vector cut using different power / speed levels Create interlocking 3D objects Use the K40 lasers Teach others (publish work)

Electronics	 Pass safety test Setup a basic DC circuit with an LED Be able to define: voltage, current, resistance, AC, DC, solder 	 Create a program and run it on a Circuit Playground Express or Arduino Solder two wires together and test for continuity Use a multimeter to measure voltage of a power source 	 Create an advanced electronic project integrating motors, LEDs, sensors, etc. with a program (code) Solder components onto circuit boards Teach others (publish work)
CNC / CAM	 Pass safety test Explain relationship between bit size and carved image Use Easel and / or Carbide Create to simulate a basic 2D carve Generate a simple toolpath using a custom design 	 Independently set up a carve using Easel and Carbide Create Create a finished carving from start to finish safely without intervention Mill a text sign for the school / DTech Lab 	 Create a 3D carve using advanced CAD-CAM techniques and programs like Fusion 360 and Meshcam Innovates by using multiple tools and toolpaths on one carve Create roughing and finishing passes Teach others (publish work)
Publishing Vinyl Cutter Large Printer Dye Sublimation	 Pass all safety tests Make a basic vinyl cut Make a color print using the paper roll on the Canon printer Can do basic graphic design in Photoshop / Illustrator / Inkscape 	 Create custom (self-designed) sticker on the vinyl cutter from start to finish Use the dye sublimation printer to transfer design to another object Can load new paper and print using several different settings on the Canon 	 Make a large, complex vinyl sticker Sublimate onto novel surfaces Create professional published posters / photos using the Canon printer Teach others (publish work)
Silkscreen	 Pass safety test Can write down the basic silk screening steps without aid Has the step-by-step printed guide for reference 	 Make a series of T-shirts using custom created artwork with the photo emulsion method of screen printing Maintains a clean working environment Can clean and reclaim screens 	 Make a multi-color print with proper screen registration Can make 20+ shirts with excellent quality control Tried silk screening on other materials Teach others (publish work)